

Date: Monday, 5/1/2006 3:58:48 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: RESTRICTOR FITTING
Job Number	: 26884	Part Number	: D2005013
Estimate Number	: 10928	Drawing Number	: D2005 REV C
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 5/1/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Revision	: C
First Issue	: N/A	Material	: N/A
Previous Run	: N/A	Due Date	: 6/30/2006
Written By	: See comment below	Qty:	4 Um: Each
Checked & Approved By	: GKA 06.05.02		
Comment	: Est. B99.0824 Re-format DM/EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	AN8338J	Elbow,Bulkhead-M-Flare



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Elbow,Bulkhead-M-Flare

Pick:

Qty	Part Number	Description	Batch
1	AN8338J	Elbow	M10743 (X1) /m 12808 x 2

(P70)

2.0	D2005003	Restrictor
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Restrictor

Pick:

Qty	Part Number	Description	Batch
1	D2005-003	Restrictor	M19073

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL / MED FAB

Machine elbow P/N: AN833-8J per Dwg. D2005-013

Press fit D2005-003 restrictor in place as per Dwg. D2005-013

Note:(15° chamfer towards inside of fitting)

Stake restrictor in place using clean ballpeanhammer to tap down edge.

Polish smooth finish

Scribe P/N: D2005-013

FF 06.08.11

2

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
66-06-14	1	PICK AN 832-8J <i>permanent change</i>					<i>[Signature]</i> 06-06-14

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: RESTRICTOR FITTING

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Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: SFO15

A
RB 06/08/14
②

6.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DDoc/0815

Job Completion



C Lde/08/15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06-08-11	3	1 part scv np. Drilled .070 too deep. 1st part.		destroy replace No replace non left in stock.	FF 06-08-12			

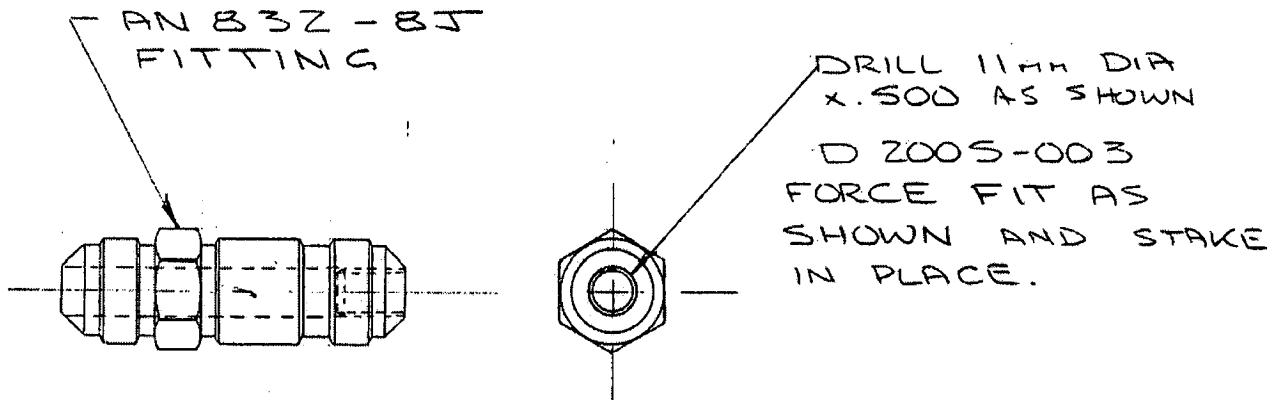
NOTE: Date & initial all entries

DART

DESIGN BRADLEY	DRAWN BY BRADLEY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>S</i>	APPROVED <i>A</i>	DRAWING NO. D2005-013	REV C SHEET 1 OF 1
DATE 96.04.17	TITLE RESTRICTOR B HEAD FIT'S		SCALE
C REDRAWN 96.04.17 BRADLEY			

RELEASED

47/09/03 DS

DETAIL OF D2005-013

SCALE 1:1

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 26884